



THE INTERNATIONAL CLUB FOR
**ROLLS-ROYCE
& BENTLEY**
ENTHUSIASTS

CONSTRUCTION &
TEST RECORDS

CHASSIS NO.

LBX19566

Car Assembly- Mounting Section

Work Check List	Fitters Name
1 Mount body to sub-frames and rear axle	J.P. 44
2 Fit exhaust assy.	V.L.
3 Connect hydraulic pipes, body to bottom of engine	} MR m/y je
4 Assemble rear handbrake cable lever and adjust cables	
5 Connect steering column to steering box	
6 Fit rear suspension springs and dampers and connect half shafts	SEP
7 Fit rear height control ram to rear spring pots	SEP
8 Fit front springs and suspension assembly	SEP
9	
10	

Rectifications Outstanding and Parts Not Fitted (Contd.)	Corrected by

Car Assembly- Electrical

	Work Check List	
1	L.H. valance/Visually check gearchange loom plug and connect	} P/B
2	Engine/Make connections to starter motor	
3	Gearchange actuator, visually check plug and connect	
4	Make gearchange connections to steering column	} 92L W/MC
5	Check gear selector moving contact	1AR

Ca Assembly- Aftermount

Work Check List	Fitters Name
Secure and tighten steering column (21 – 24 lbs.ft.)	

Front		Rear		Door and Windows	Corrected by
N/S	O/S	N/S	O/S		
				Torque tightness striker plate screws ()	
				Torque tightness striker plate screws ()	
				Torque tightness striker plate screws ()	
				Torque tightness striker plate screws ()	

Routes, Schedules & Refrigeration

Schedule No.	1 Annex	2 Fridge	3 1st R. Test	4 After 40	5 2nd R. Test
Date	21-12-74	2/12/74	2-12-74	3-12-74	4-12-74
Completed by	18-9-74	Harty	R. Diller	R. Diller	R. Diller
Route			2	2	2
Miles			26 Miles		20 Miles

Schedule No.	6 Oiling	7 Wash	8 Inspection	9 Paint & U/seal
Date	5-12-74	5-12-74	5-12-74	5-12-74
Completed by	Harty	WS - PF	RMC	HCB
Route			7A02	
Miles				

Schedule No.	10 Elec. Check	11 Water Test	12 Final R. Test	13 Body Rect.	14 Wash
Date	15-12-74	16-12-74	16/12/74		
Completed by	Ry L W	Harty	Diller		
Route			1		
Miles			18		

Final Speedometer Reading	Total Test Mileage
	78

Refrigeration Report	F	F	F	F	Sch	Act	Signed	
Switch Position	53	53	49	48	35	36	29	29
Suction Pressure	53	48	36	36	2	A.	HCB	
Charge system & set pressure					2	R	HCB	
Leak test					2		HCB	
Under floor pipes not clipped at rear					2	R	Ry	
Expansion thermal insulation not fitted					2	R	Ry	
in boat on expansion valve built							Ry	
Complete to schedule 2							KB/Ry	

Action Key:- R = rectify / E = exchange / A = adjust / C = concession / P = pass

Road Test-Mechanical

Gearbox Report	Sch.	Act.	Signed
Tilt dipstick & check oil level		R	RW
Check packing grease		P	RW
" isolation switch		P	RW
Tighten & reposition cooler pipes		R	RW
Slow to engage drive			
G/Box Slips badly on No down shifts and sluggish to engage drive			RW
GEARBOX NO 74-RR-1932. REMOVED			F
GEARBOX NO 75-RR-1374 FITTED			W
Gearbox now acceptable	S		W

Rear Axle Report	Sch.	Act.	Signed
Check oil level		P	RW
O.S half-shaft boot leaking		R	RW
Rear axle grade II	S		W

Steering Report	Sch.	Act.	Signed
Check oil level		R	RW
for split pins & lock washers		P	RW
P.A.S. pump hose checked		R	RW
Dunlop hose founding & ease		R	RW
Steering wheel down to the right		R	RW
Steering checked on full locks	S		W
Wheels balanced on REPCO machine			

Action Key: - R = rectify / E = exchange / A = adjust / C = concession / P = pass

Road Test-Mechanical

Miscellaneous Report	Sch.	Act.	Signed
Set tyre pressures	2		KA
Check wheel nuts		R	RW
Hot air sweep loose		R	RW
Clear petrol pipe from body		R	RW
Adjust spare wheel column		H	RW
Fit lip & adjust tray		R	RW
Speedo fluff grease & reposition cable		R	RW
Speed control checked	3		KA
Speedo fluff grease & reposition cable		R	RW
Square drive on speedo cable		R	RW

Action Key:- R = rectify / E = exchange / A = adjust / C = concession / P = pass

1601

17566

Road Test-Inspection

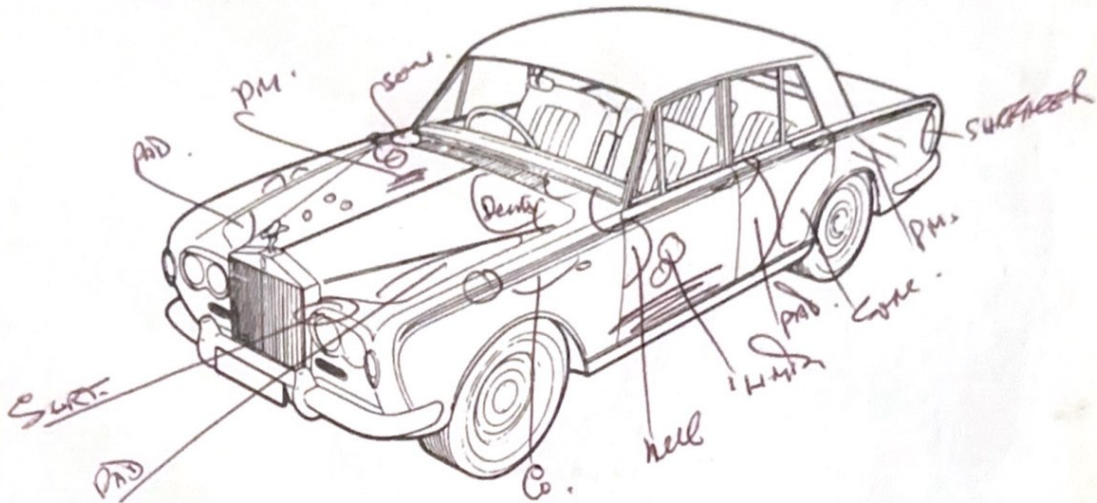
Mechanical Work - Pedal Push-rod Lock-nut checked	Rectified by
Rear tire check	JAW/al
Front Sub-frames	R
⊗ Avon W/W Tyres Required (205-3)	See spec.
Item 14 Page 7 not signed	N/A entry
X Self-Tapping Screw found Prop. Plaft in Temp. [unclear]	RW
X 2 BA Bolts in Heater Tap loose	RW
X P.E.S. Pump hose restricted	RW
2	
Note: All outstanding items must be entered on Page 29 before car is signed off	

Inspector	Date
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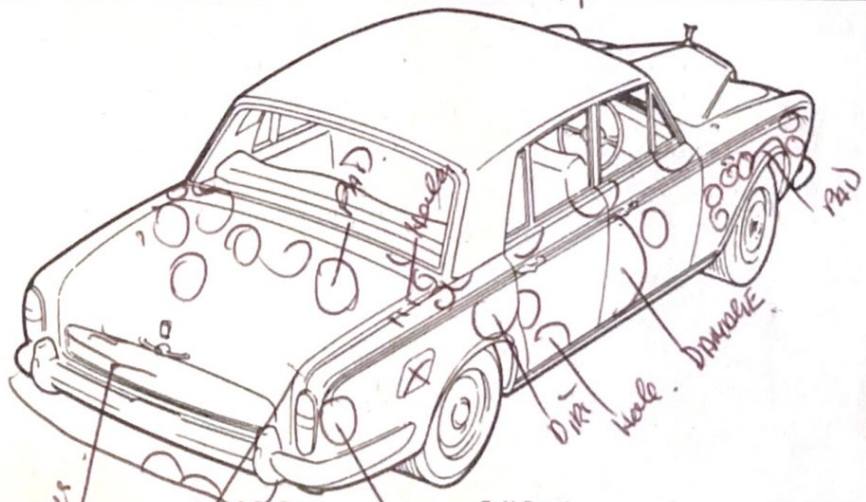
Action Key: - R = rectify / E = exchange / A = adjust / C = concession / P = pass

16 Shop- 1st Paint Inspection

Car No.	Colour	Pool No.	Inspector	Date
L BX 19666	SCOTS PINE	Rect. Pol.	<i>Ed Hoodim. Grantor</i>	6/12/74



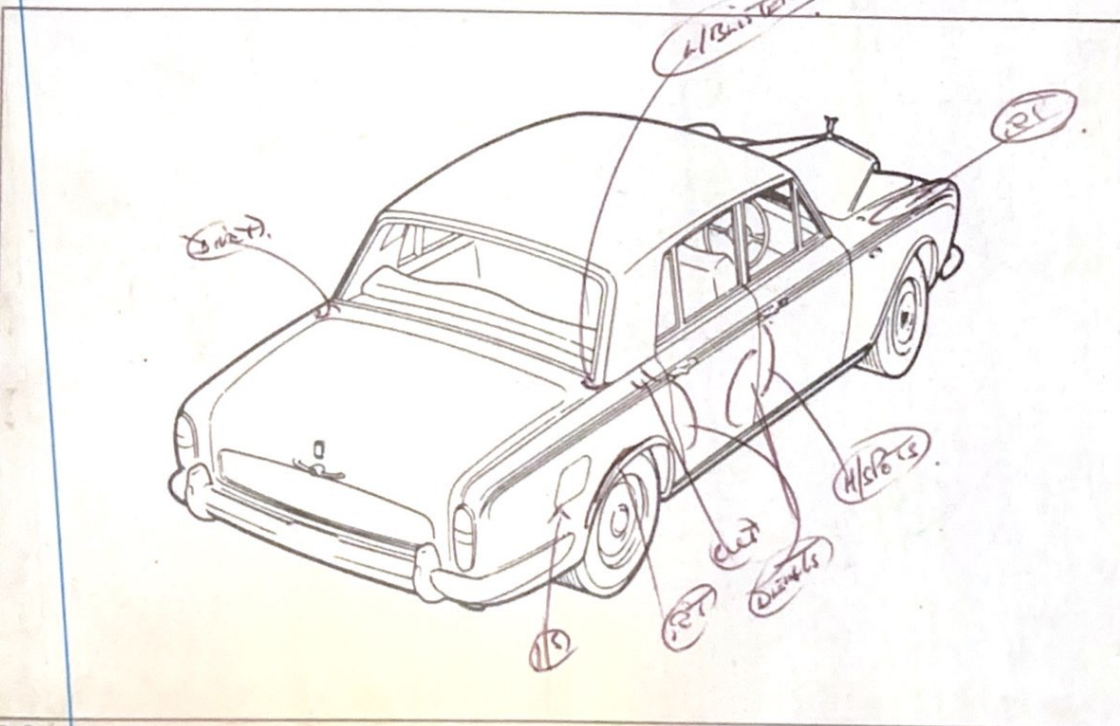
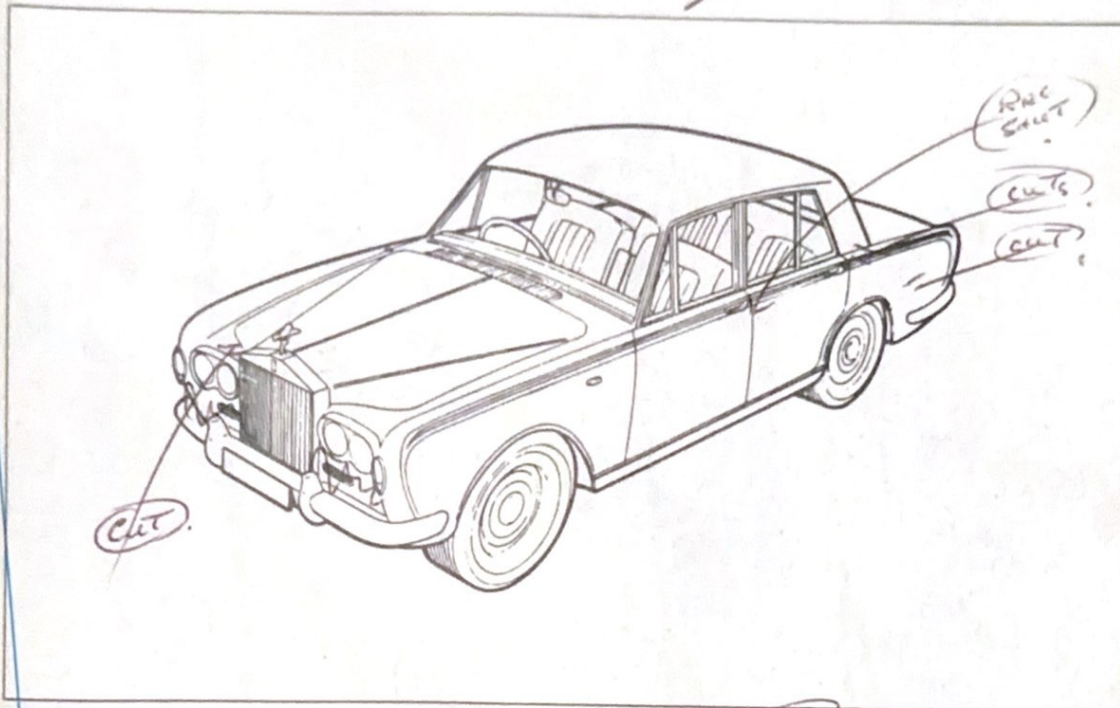
Item	1	2	3	4	5	6	7	8	9	10	11	12
Cat. A												
Cat B												



- Key:
- | | | | |
|---------------|---------------|---------------|----------------|
| 1 Bonnet | 4 N.S.R. Door | 7 ¼ Panels | 10 O.S.R. Door |
| 2 N.S.F. Wing | 5 N.S.R. Wing | 8 Boot | 11 O.S.F. Door |
| 3 N.S.F. Door | 6 Roof | 9 O.S.R. Wing | 12 O.S.F. Wing |

16 Shop- 2nd Paint Inspection

Car No.	Colour	Location	Inspector	Date
L8X. 19566.	Scots Indie.		B. J. Latta	9-12-74



16 Shop Summary

Car No. _____

Modifications	Concessions

Rectifications Outstanding and Parts Not Fitted Corrected by

Brought Forward: Ch. of P/L 166

~~P. Sci.~~
~~Prong check N/S~~
~~1-oglong~~
~~See Spec regarding RAD Shell (check)~~
~~Improve Area to SAs W.R. D.M. & at H and~~
~~" Reas of LM, Bill Mandala~~

~~Butt Matif to RAD Shell~~
~~Improve T-Bar~~
~~Part Unit at W.R. D.M.~~
~~Improve RMR D.M.~~
~~check bill via Ends (F)~~
~~2' Bracket loose to R.M. Foot~~
~~Recheck RMR D.M. & (LONG)~~
~~Tape retaining~~
~~RMR ring M.~~
~~Improve R of RMR Bill M. (File)~~

~~W.R. B & L (HORNS)~~

~~Agreement to W.R. Door Hinges.~~
~~Glass Defect. X Not customer complaint.~~
~~OK. X~~

99 166
12/19/74

Note: All outstanding items must be entered on Page 50 before car is signed off.

I.I. Issue No.	Inspector	Date

Road Test-Main Electrical Check (Cont.)

Battery, Starter, Alternator & Regulator Checks (R.T.I. no. 164)			Results
1	Battery:	<i>Trayente</i>	Specific Gravity Cadmium Tip Test
			<i>1.200</i> O.K. / Faulty
2	Starter:	Average Cranking Current (180 - 220 amps)	amps
3	Alternator:	Output: (50 - 55 amps) at (13.0 - 13.6 volts)	amps volts
4	Regulator:	Voltage (14.0 - 14.5 volts)	volts
5	Diode:	Stator Test	O.K. / Faulty
6	Battery Drain:	Current (0.010 amps max)	<i>sk</i> amps
	Comments:	<i>check battery with sk.</i>	
Date of Test		<i>15.12.74</i>	Tested By <i>Jeyu</i>

Miscellaneous	Sch.	Act.	Signed
<i>No washers on batt. bolts</i>		<input checked="" type="checkbox"/>	
<i>Heater tap bolts loose</i>		<input checked="" type="checkbox"/>	
<i>R/R Door not completely built up</i>		<input checked="" type="checkbox"/>	<i>(Electric Job 1/5)</i>
<i>R/R/LH " window lift n/o</i>		<input checked="" type="checkbox"/>	
<i>Set Headlamps</i>		<input checked="" type="checkbox"/>	
<i>check alternator lead</i>		<input checked="" type="checkbox"/>	
<i>" gear quadrant contact</i>		<input checked="" type="checkbox"/>	
<i>" interior lights (2 Poor FITS)</i>		<input checked="" type="checkbox"/>	
<i>" door grommets</i>		<input checked="" type="checkbox"/>	
<i>" low fluid circuit</i>		<input checked="" type="checkbox"/>	
<i>connect start fog lamps</i>		<input checked="" type="checkbox"/>	
<i>" " " air horns</i>		<input checked="" type="checkbox"/>	
<i>Fix straps to clutch wires</i>		<input checked="" type="checkbox"/>	
<i>Tap wires to nut jets (BLOCK NOT FITTED)</i>		<input checked="" type="checkbox"/>	
<i>Fix blue caps to control lights</i>		<input checked="" type="checkbox"/>	
<i>R/L/H dashlock n/o (SOLE-ONE O/K) ROD NOT CONNECTED</i>		<input checked="" type="checkbox"/>	
<i>check " dashlight + cigar light w/o fitted (CIRCUITS O/K)</i>		<input checked="" type="checkbox"/>	
<i>Side + marker lights n/o</i>		<input checked="" type="checkbox"/>	
<i>Outer L/H headlamp " (RE CHECK HILKAMP RELAY)</i>		<input checked="" type="checkbox"/>	
<i>R/L/H indicator "</i>		<input checked="" type="checkbox"/>	
<i>Hazard s/w intermittent</i>		<input checked="" type="checkbox"/>	
<i>check fuse connection loose</i>		<input checked="" type="checkbox"/>	
<i>Speedo trip rough action (CHANGED)</i>		<input checked="" type="checkbox"/>	
<i>square up speedo</i>		<input checked="" type="checkbox"/>	
<i>Intermittent n/o on wires (O/K WITH REPAIRS)</i>		<input checked="" type="checkbox"/>	

Final Road Test (Cont.)

Car No. Alor P. 27.

Sec. P.M.F. Bestat Rate Area (No Hank Nut)

	Sch.	Act.	Rectified by
check seat bolts			
fit front ash tray flush down			
all radio panel			
case N/S 'locks eye'			PJ
Front Screen not properly fitted along top			
Everflex damaged L/H A post top, slack & lumpy R/H side (washed) ✓			
Bonnet guide buffers damaged. align also set low on catches R/H.			
Replace Slave w/Screen L/H Bellows			PJ
Fit R/Squab H/Bolts			PJ
SEAT Luggage Bearing Strip:			PJ
ADJUST Boot Lock Rod - TO Correct Setting			PJ
Refit L/H JAIL Shim Down on clip			PJ
Rec LOCK R/H/L SWIRL TRIM Carpet & fit SMD TO Floor			
NO oil/leak w/ HULLS eye control Rod			PJ
Fit console Switch			PJ
Fit F/Seat Switch Hrg TRIMs Collecting			
Interior H/door Bottom Hrgs P/No. loose			PJ
Rec FIT OF R/H Latch Line Comp - loose w/ top latch			
Refit L/H/L SWIRL Carpet & HIRE over			PJ
Door Step Lock			
Rec Crap L/H/L DASH FACIA TO Screen Roll			PJ
Rec closing of Bonnet			
Reposition Bonnet LOCATING Pins AS necessary			
Fit Blanking STOPS TO F/Window			PJ
Slam plates tightener.			
CHECK FOR HANK NUT LOOSE IN O/S Side			
Mechanics Request			OK ✓

Action Key: - R = rectify / E = exchange / A = adjust / C = concession / P = pass

Road Test-Body Final Inspection

CBX. 1956

C.O.S. 43	Rectified By	
Front Cabin Body checked		
Rear " " " "		
Remove car to 174 to have HALL HIT		
FIXED TO RHE DOOR STOP BUSH		
<u>Final</u>		
Fit RADIO/FACIA		
IMPROVE FIT OF SEAT SWITCH TRIM		
REAR CONTROL ARMREST KNOCKING ON SPINDS BACK PANEL		
RHE DOOR LOCK FOULS SEAT PUSHER		
IMPROVE FIT OF RHE CONSOLE CARPET.		
RHE DOOR SOME FOULS. B/POST TOP.		
AIR INTAKE HOSE. FOULS. RH BOMMET PAD.		
IMPROVE ALIGNMENT OF BOMMET. RV TOP CORNER.		
BOMMET GUIDE RUBBER STOP DAMAGED.		
SPEEDO TRIP CONTROL FOULS FACIA		
<u>ELECTRICAL</u>		
REAR AERIAL SWITCH STICKING		
<u>MECH.</u>		
WRONG TYRES FITTED SEE SPEC.		
NO OIL WAS AVAILABLE DENLOF WAS FILLED.		
Note: All outstanding items must be entered on Page 50 before car is signed off.		
I.I. Issue No.	Inspector RRAIC IV	Date 6-1-75

Heating & A.C.U. Report	Sch	Act	Signature

SCREEN NOTED
 FINISHING
 8/1/74

Final Inspection Report

Bodywork Report - C.Q.S. 44

Faults	Ac.	Rect.In	Rectified by	Date
Brought forward:- Fit Logo FACIA.				X
LINE ON SEE SPEC.				X
Bentley HAZARD S/Locks will OK		✓		X
Fit w/disk - Bentley		✓		X
Fit RINK Wing Mould.		✓		X
RETURN CAR TO 174 TO HAVE HANK NUTS FITTED		✓		✓
TO RITE CARPET REMOVED.		✓		✓
ARRANGE TYPES FITTED SEE SPEC.		✓		✓
IMP Logo F.T.		✓	B.C.D.V.	X
REFIT LHR CARPET.		✓		✓
STICK LHF TRIM TO B POST. → RH.		✓		✓
WHEEL DISCS (S) *		✓		✓
REFIT REAR CUSHION.		✓		✓
FIT BOOT & BONNET PLASTICS		✓		✓
YELLOW LINE TO SPOT		✓		✓
BONNET PEGS LOOSE		✓		✓
FIT GRILLE & CHECK JETS		✓		✓
RH BC END DAM		✓		✓
BOOT FLOOR CARPET STUFS LOOSE LN SIDE.		✓		✓
IMP FIT R CUSHION		✓		✓
R GRILLE RUBBER ADJUST.		✓		✓
STICK BOOT SEAL (GELLS & BOT CORNERS)		✓		✓
" BOOT L.H. CARPET EDGE		✓		✓
AEROLITHENE TRIM LHR DOOR FINISHED		✓		✓
LINE TREAD & PET SCANS (LHR PROD.)		✓		✓
(LHF DOOR FINISHER WRONG FELT STRIP FITTED)		✓		✓
INNER REAR STRIP.		✓		17th
TOOL ROLL. BECKET LOOSE.		✓		✓
WATER TAP NOT WORKING		✓	OK	✓
POLISH RAD & BONNET		✓		✓
RH F. CUSHION POINT STAIN		✓		✓
TAIL LAMP LENSES MARKED		✓		✓
BEAR WINDOW DENIST NOT WORKING DISCHARGE		✓		✓
Action Key:- P = pass / R = rectify				
Date to Car Bond				
Car Finally Passed Off By				

Final Inspection Report

Bodywork Report - C.O.S. 44				
Faults	Ac.	Rect.In	Rectified by	Date
Brought forward:-				
Reductive front edge of bonnet - drilled back for plastic <i>5/1/75</i>				
Clean Everflex roof	/	/	/	/
" Bumpers and fairing.	/	/	/	/
" and black bonnet pads	/	/	/	/
" lack of roof shell	/	/	/	/
" numbers off door locks	/	/	/	/
" Round B/E post - covers	/	/	/	/
" Race nuts	/	/	/	/
" Boot rail	/	/	/	/
" Small plate.	/	/	/	/
" Boot side carpet RH	/	/	/	/
" inside petrol filler lid	/	/	/	/
" Slam plate locking	/	/	/	/
" Dash Island finish	/	/	/	/
" FUSE ROUTING correct	/	/	/	/
" S/N/WHEEL	/	/	/	/
" DIV / F.WITCHES	/	/	/	/
" BOOT CARPET	/	/	/	/
" U/BOOT LID	/	/	/	/
Check up hole on Plate on LHF Cant rail				

Action Key:- P = pass / R = rectify

Date to Car Bond

Car Finally Passed Off By

